



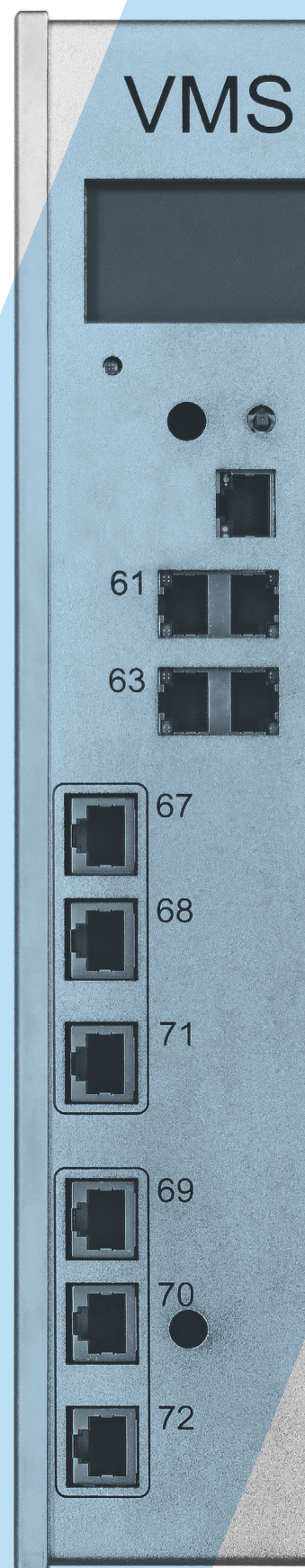
# CUSTOMER SEMINARS IN 2021



SCHUBERT

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# OVERVIEW

## VMS: MACHINE OPERATION

This seminar will be individually matched to the customer's packaging line.

### Target Group

Operating and maintenance personnel

### Duration

1- 2 days (depending on the complexity of the packaging line)

### Seminar Location

On site at the customer's plant

### Content

In this seminar the operation and interaction of the machine components are explained and the safety-conscious handling of the packaging machine is shown.

Routine work, such as loading with new production materials, the size change, daily cleaning and inspection measures and simple fault elimination are explained and practiced.



## VMS-1: PACKAGING MACHINE CONTROL SYSTEM (VMS)

### Target Group

Experienced operating personnel, maintenance personnel (mechanics/electricians), electrical engineers

### Duration

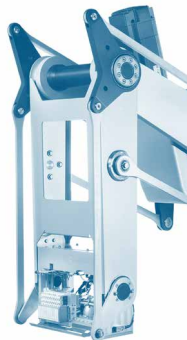
3 days

### Seminar Location

Crailsheim, Germany

### Content

The seminar provides an overview of the tasks and functions of the control components/image processing systems, explains the operating equipment markings and the circuit diagram structure. The operating modes and error messages in daily handling of the packaging line are discussed. Following the introduction to the design and the functions of the line manager, the settings required in the software following the replacement of components and control components are carried out independently.



## VMS-2: VMS CONTROL SYSTEM AND PROGRAMMING SYSTEMS

### Target Group

Participants who have already attended the seminar VMS-1: Packaging Machine Control System (VMS).

### Duration

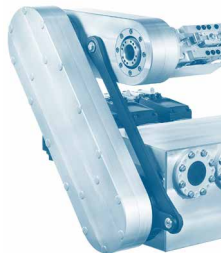
3 days

### Seminar Location

Crailsheim, Germany

### Content

As an introduction, the content of the seminar „Packaging Machine Control System (VMS)“ is briefly repeated. In addition, the modes of operation of the control software are analyzed and specific interventions in the interaction of the programming systems of the movement units/PLC/image processing systems are carried out. The goal of this seminar is to be able quickly recognize fault sources, develop own solution strategies and make changes in the program independently.



## VMS-FLM: FLOWMODUL

### Target Group

Participants who have already attended the seminar VMS-1: Packaging Machine Controller (VMS).

### Duration

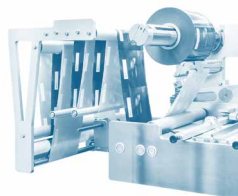
1 day

### Seminar Location

Crailsheim, Germany

### Content

The seminar provides an insight into the terminology, the product flow and the operation of the Schubert Flowmodul. The design and the referencing of the sealing device, film dispenser and chain conveyor units are discussed in detail. The seminars are conducted following the VMS-1 seminar as an additional day.

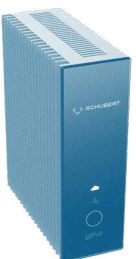


## ADVANCED SEMINARS/SPECIAL SEMINARS

These seminars will be individually matched to the customer's requirements.

### Content

Customer-relevant problems, focuses of seminars, desired training goals and the dates and the duration of the seminar are discussed in detail with the customer beforehand. It is also not possible to specify the seminar location until the seminar content has been put together. Suggestions for possible content is listed in this seminar brochure.



# GENERAL INFORMATION

## SEMINARS IN CRAILSHEIM

Gerhard Schubert GmbH / Hofäckerstraße 7  
74564 Crailsheim / Tel. +49-(0)7951-400-872

### SEMINAR FEES

/ Regular seminars in Crailsheim, Germany  
/ 3 days - Euro 1,980 plus VAT (per participant)

For the fees for special seminars (with interpreter, customer-specific topics), please see the offer developed individually for you.

## CANCELLATION OF SEMINARS

We reserve the right to cancel seminars for reasons for which we are not responsible, in particular in the event of unexpected absence of the lecturer (due to illness, accident, etc.), failure to reach the required number of participants for the corresponding course and to cover costs, or in cases of force majeure. In any case, we will endeavor to provide written notification of cancellations to the address specified during registration as promptly as possible. Should this no longer be possible in light of time constraints, such notification may also be made orally.

Notwithstanding the above, in the event of a cancellation made by us, we will, in agreement with the participants, primarily attempt to book them onto another seminar.

If a seminar needs to be canceled and the participant is unable to attend another training event proposed by us, the pre-paid fee shall be reimbursed. Gerhard Schubert GmbH shall only be liable for damages incurred by the participant as a result of seminar cancellation under the conditions and within the limits of the provisions in the „Liability“ section.

## CONCLUSION OF CONTRACT

With the registration/order the customer offers Gerhard Schubert GmbH the conclusion of a seminar agreement based on the information contained in the announcement or in the documents made available to the customer. An agreement shall only be concluded with the written confirmation of booking by Gerhard Schubert GmbH. Only the laws of the Federal Republic of Germany apply to the contractual relationship and its execution.

## LIABILITY/DISCLAIMER

The seminars are held by the lecturers to the best of their knowledge and under their own responsibility. Therefore, Gerhard Schubert GmbH cannot accept any liability for the correctness of the content.

If a seminar is canceled due to illness of the lecturer, an insufficient number of participants, circumstances for which we are not responsible for force majeure, there is no entitlement to realization of the seminar. We assume no liability for objects that are taken into the seminar or for any other direct damages and costs, including loss of earnings, loss of profit or claims of third parties, loss of data, travel expenses, consequential or financial losses of any kind.

Gerhard Schubert GmbH is only liable for damages which are based on an intentional or grossly negligent breach of duty by SCHUBERT, its legal representatives or vicarious agents. This shall not affect liability for injury to life, limb or health, the violation of essential contractual obligations and from the Product Liability Act. No liability for participants' valuables is accepted. Essential contractual obligations are understood as those which must be performed to achieve the objective of the contract and on the observance of which the contractual partner can confidently rely. In the event of a breach of essential contractual obligations, the claim for damages shall be limited to typically foreseeable damage, providing that this was not caused intentionally or grossly negligently, unless claims for damages from injury to life, limb or health are concerned. In addition, Gerhard Schubert GmbH shall only be liable for damage or injuries caused intentionally or due to gross negligence by its employees within the scope of the amounts insured, and if insurance protection is provided by the insurance company according to the conditions of the business liability insurance it has taken out. No additional claims shall be accepted.



# GENERAL INFORMATION

## REGISTRATION

Seminars in Crailsheim take place daily from 8:30 am to 4:00 pm.

Partial participation in our seminars does not entitle the participant to a reduction in the seminar fee.

## SERVICES

The seminar fee comprises the following for regular seminars in Crailsheim, Germany:

- / Provision of seminar documents (on memory stick) and equipment
- / Issuing of a certificate of seminar participation
- / Catering (beverages, snacks and lunch daily in our cafeteria)

## SEMINAR TIMES

Living, accommodation and traveling costs are not included in the seminar fee. For external seminars, seminar documents shall be made available to the customer in electronic form (as a pdf file). If the customer wishes to receive the documents in printed form, then we shall charge a processing fee plus shipping charges for this purpose. The current prices are available on request.

## HOTEL RESERVATIONS

You will find detailed information regarding options on accommodations in Crailsheim at the end of this brochure. If you would like to reserve a hotel through us, please provide us with the name of the hotel, arrival and departure dates as well as the desired room category (code) on your registration form.

## CONFIRMATION

We should receive your registration/order in writing at the latest 4 weeks prior to the start of the seminar. Please use the order form customary at your company or the form „Registration for Seminars in Crailsheim“ at the end of this brochure for this purpose.

After receiving your registration/order we will confirm it as soon as possible. However, the seminar itself cannot be confirmed until 2 weeks before the scheduled date. Please note this when making your travel plans and consult us if necessary.



# GENERAL INFORMATION

## CANCELLATION

We ask you to please understand that a regular seminar in Crailsheim can only be canceled up to 4 weeks prior to the start of the seminar without charge.

Regular seminars in Crailsheim:

- / If a seminar is canceled at least 2 weeks prior to the start of the seminar, a cancellation fee of Euro 100 per person will be charged.
- / If a seminar is canceled less than two weeks prior to the start of the seminar, we will charge the full price of the seminar.

Special seminars in Crailsheim:

- / If a seminar is canceled at least 3 weeks prior to the start of the seminar, a cancellation fee of Euro 300 per person will be charged.
- / If a seminar is canceled less than three weeks prior to the start of the seminar, we will charge the full price of the seminar.

## COPYRIGHT

We expressly reserve all rights to and resulting from the seminar documents and their content. It is not permitted to duplicate or pass on the documents to others without the prior written permission of Gerhard Schubert GmbH.

## VIDEO RECORDINGS, ETC.

For reasons of company policy and to protect the personal rights of the trainer, videos, photos or sound recordings are not permitted during the seminar.

## DISCLAIMER

In our seminars, instruction and exercises are structured so that an attentive participant can achieve the seminar goals. Seminars and seminar documents will be developed and conveyed to the participants to the best of our knowledge and belief. However, we make no claim to completeness, nor can errors in conveyance, comprehension difficulties or other errors be completely excluded in spite of all diligence taken. We therefore assume no liability for the documents provided, as well as for information conveyed either verbally or in writing. For this reason, no liability shall be accepted as the result of any misuse or possible insufficiencies of the documents provided or information conveyed.

## NOTE

Please observe the necessary qualifications when selecting seminar candidates. Should you have any questions about our selection of seminars, please give us a call. We will be happy to assist you.

Your contact is Ms. Dagmar Schubert.

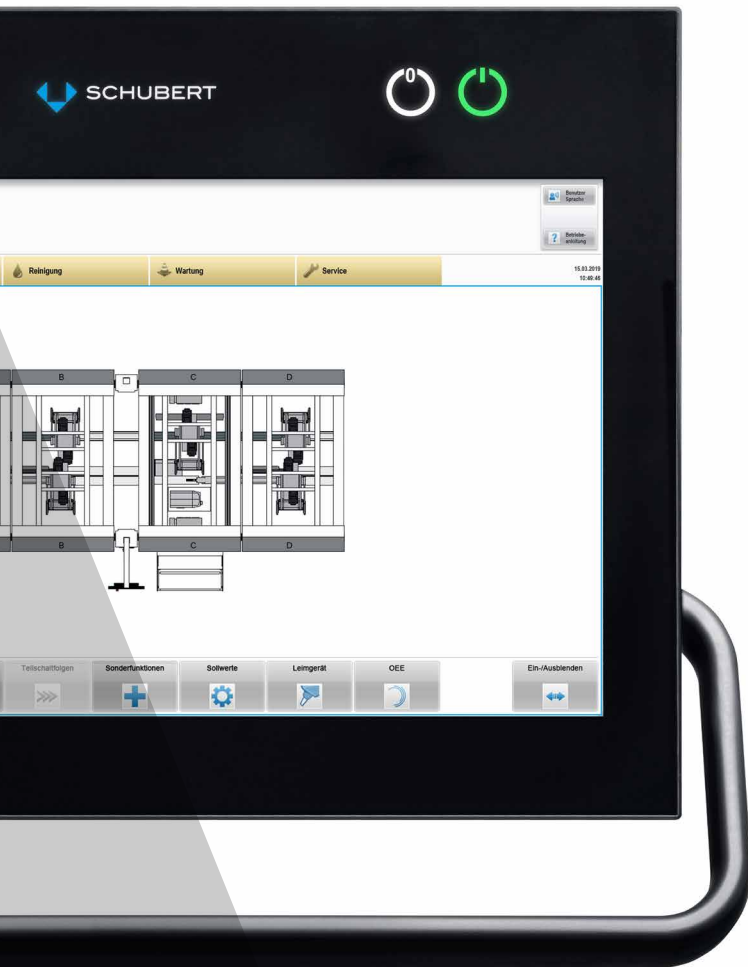
Phone: +49-(0)7951-400-872

Fax: +49-(0)7951-8588

E-mail: [d.schubert@gerhard-schubert.de](mailto:d.schubert@gerhard-schubert.de)



# VMS: MACHINE OPERATION



## TARGET GROUP

Operating and maintenance personnel, foremen, plant engineers etc.

## SEMINAR OBJECTIVES

The seminar explains the functions/the interaction of the individual machine components and focuses on the safety-conscious use of the machine. The equipping and operation of the machine, as well as the changing of the size-dependent components are practiced. Simple product and unit-dependent faults are eliminated with the goal of operating the machine continuously and in accordance with its proper operation.

## PREREQUISITE

The Schubert line must be ready for production and must be available for demonstration purposes during the seminar.

## NO. OF PARTICIPANTS

The number of participants is limited to a maximum of 6 persons.

## DURATION

1 - 2 days (depending on the complexity of the line).

## DATES

Seminar dates are available on request.

## LOCATION

The seminar will take place on site at the customer's plant.

## NOTE

This seminar will take place on site on the customer's machine. Products and packaging materials for demonstration runs must be available in sufficient quantities.



# VMS: MACHINE OPERATION

## CONTENTS

### Schubert Packaging Line

- / Operation, function, principle of operation of individual line components
- Terminology/terms

### General and Occupational Safety

- / Access restrictions/safety door behavior/safety equipment
- Particular sources of danger
- / Special aspects of NC technology
- / Emergency Stop

### Operating Packaging Line

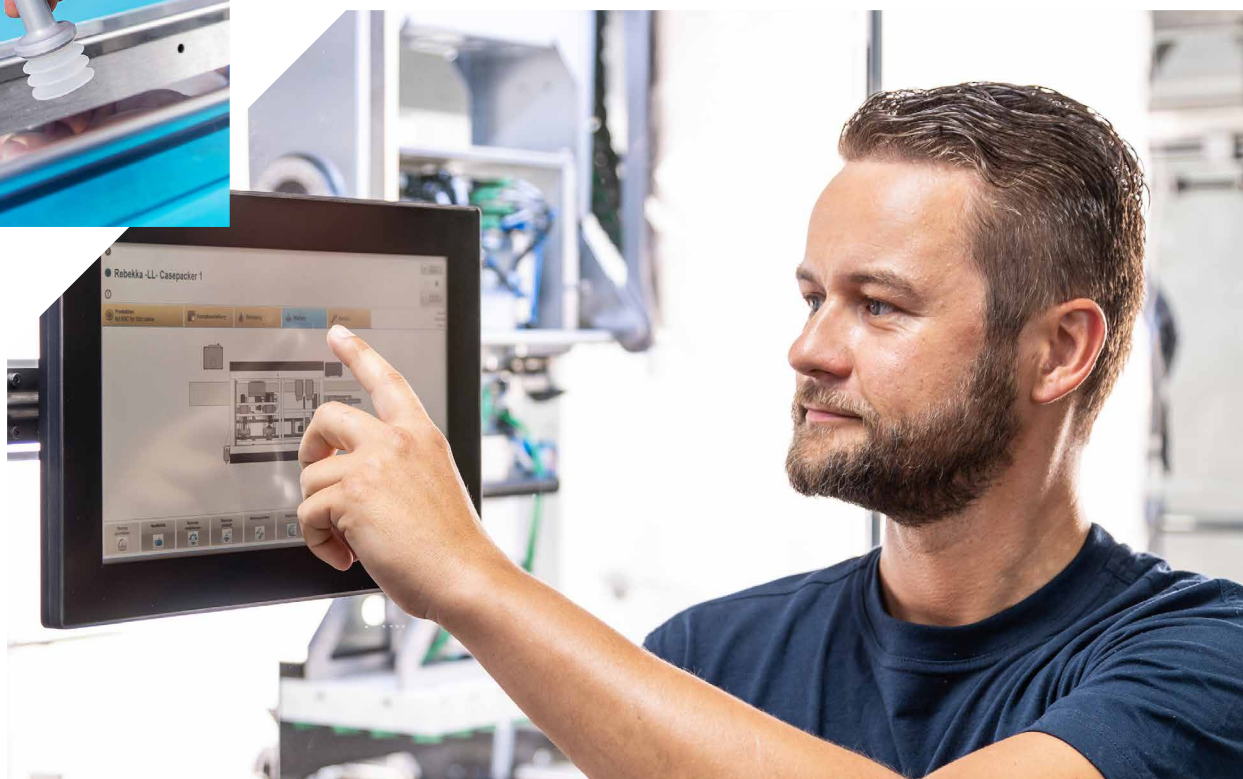
- / Establishment of readiness for operation/refilling operating materials
- Function of signal lamps
- / Function of menu structure of BF control panel
- / Switch-on/production/emptying/switch-off/shut-down
- / Showing possible operating modes
- / BF control panel (software dialogs, buttons, error display, basic troubleshooting, service functions)
- Manual operation of movement units

### Size change

- / Changing size-dependent components (mechanical/electrical)
- Loading required production orders

### Cleaning

- / Focus of cleaning within packaging line





# VMS-1: PACKAGING MACHINE CONTROLLER (VMS)

## FOCUS

VMS F2/F3/F4 systems

## TARGET GROUP

Experienced operating personnel, maintenance personnel (mechanics/electricians), electrical engineers

## SEMINAR OBJECTIVES

The participant is capable of implementing the principle procedure when operating the line and solving possible application problems. The main function of the mechanical and electrical components, as well as image processing were explained and the elimination of simple error sources was practiced. The component and software knowledge conveyed in the seminar enable the participant to carry out a motor change and reference setting of movement units and to independently conduct product analyses using the image processing software.

## PREREQUISITE

The participant has a knowledge of electrical engineering and is experienced in using a PC.

## NO. OF PARTICIPANTS

Please understand that the seminar cannot take place with fewer than 3 participants.

## DURATION

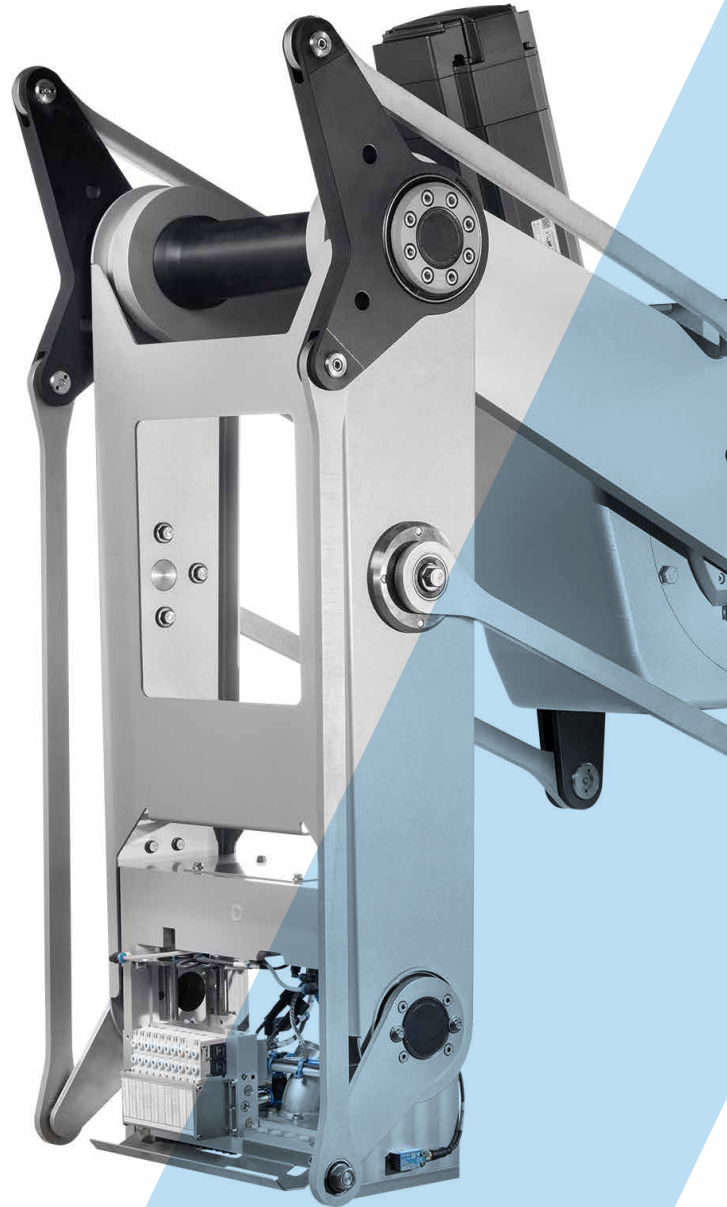
3 days

## DATES

February 02 – 04, 2021 + FLM	June 15 – 17, 2021 + FLM
February 09 – 11, 2021	June 22 – 24, 2021
March 02 – 04, 2021 + FLM	September 21 – 23, 2021 + FLM
March 09 – 11, 2021	September 28 – 30, 2021
March 23 – 25, 2021	October 19 – 21, 2021 + FLM
April 27 – 29, 2021 + FLM	October 26 – 28, 2021
May 04 – 06, 2021	November 23 – 25, 2021

## LOCATION

The seminar will take place at Gerhard Schubert GmbH in Crailsheim, Germany.



## NOTE

Seminars taking place in Crailsheim provide training on the latest Schubert technology. Should your line feature older technology, we will be happy to prepare a customer-specific offer for you.

We therefore ask you to indicate which Schubert technology the participants are to be trained in (Schubert machine number) when registering for a seminar.

# VMS-1: PACKAGING MACHINE CONTROLLER (VMS)

## CONTENTS

### Schubert Packaging Line

- / Safety instruction on Schubert packaging line
- / Presentation of training line (units/terminology/product flow)
- Operation/BF control panel/Operating modes
- / Size change on the training line

### VMS control system of a Schubert packaging line

- / Basics of NC technology
- / Overview of hardware, bus systems
- / Changing a VMS module
- / Operating Equipment Marking

### Image processing

- / Basics of image recognition and processing
- / Image processing software

### Introduction to VMS software

- / Basics, connection of line/programming device
- / Menu structure and programming systems in line manager

### F2 unit

- / F2 hand-held control unit
- / Reference setting

### F3 unit

- / F3 hand-held control unit
- / Reference setting

### F4 unit

- / Reference setting
- / Exercises on changing motor, changing stroke tube

### Optionally additional Schubert units (Flowmodul, PX palletizer, Transmodul, etc.)

- / Mode of operation
- / Replacement of important components
- / Reference setting of grouping chain, presentation unit, vacuum conveyor

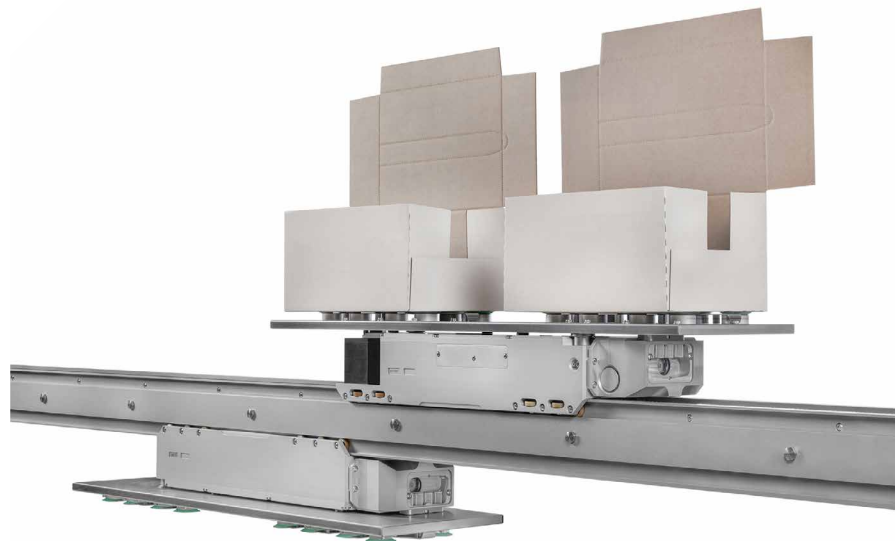
### Dealing with faults

- / Diagnostic functions (operating modes, logbook, signals)
- / Exercise on signal tracking

### Others

- / Creating and restoring a data backup
- / Presentation of the Electronic Service Module (ESM)

### Final discussion



# VMS-2: VMS CONTROL SYSTEM PROGRAMMING SYSTEMS



## FOCUS

VMS F2/F3/F4 systems

## TARGET GROUP

Maintenance personnel, foremen, plant engineers, electrical engineers etc. who have visited the seminar VMS-1: Packaging Machine Control System (VMS) previously.

## SEMINAR OBJECTIVES

The participant is capable of naming/describing the main mechanical and electrical components of the packaging line and can implement the principle procedure when operating the line. The replacement of a VMS module, a servo motor and the reference settings of the various movement units was practiced. Following an in-depth analysis of the modes of operation of the control software and the specific intervention in the interplay of the programming systems of the movement units, the SPS and the image processing system, error sources can be quickly recognized, own solution strategies developed and changes made in the programs.

## PREREQUISITE

The participant has an electrical engineering background, advanced computer skills and has attended the seminar VMS-1: Packaging Machine Control System (VMS).

## NO. OF PARTICIPANTS

Please understand that the seminar cannot take place with fewer than 3 participants.

## NOTE

Seminars taking place in Crailsheim provide training on the latest Schubert technology. Should your line feature older technology, we will be happy to prepare a customer-specific offer for you.

We therefore ask you to indicate which Schubert technology the participants are to be trained in (Schubert machine number) when registering for a seminar.

## DURATION

3 days

## DATES

March 23 – 25, 2021 (uni 5/6)  
June 22 – 24, 2021 (uni 4)  
October 12 – 14, 2021  
November 30 – December 02, 2021 (uni 5/6)

## LOCATION

The seminar will take place at Gerhard Schubert GmbH in Crailsheim, Germany.

# VMS-2: VMS CONTROL SYSTEM PROGRAMMING SYSTEMS



## CONTENTS

### Refresher course on VMS-1: Packaging Machine Control System

- / Error simulation
- / Reference settings on various units
- / VMS control system overview

### Production orders

- / Structure/content

### F4 robot

- / Parameters
- / Program
- / Practical exercises on correction/adjustment possibilities
- / Overview of F4 programs in customer lines
- / Puncture test

### Image processing

- / Review of topics covered in VMS-1 seminar
- / Scanner calibration

### F2 robot

- / Parameters
- / Program
- / Practical exercises on correction/adjustment possibilities
- / Overview of F2 programs in customer lines

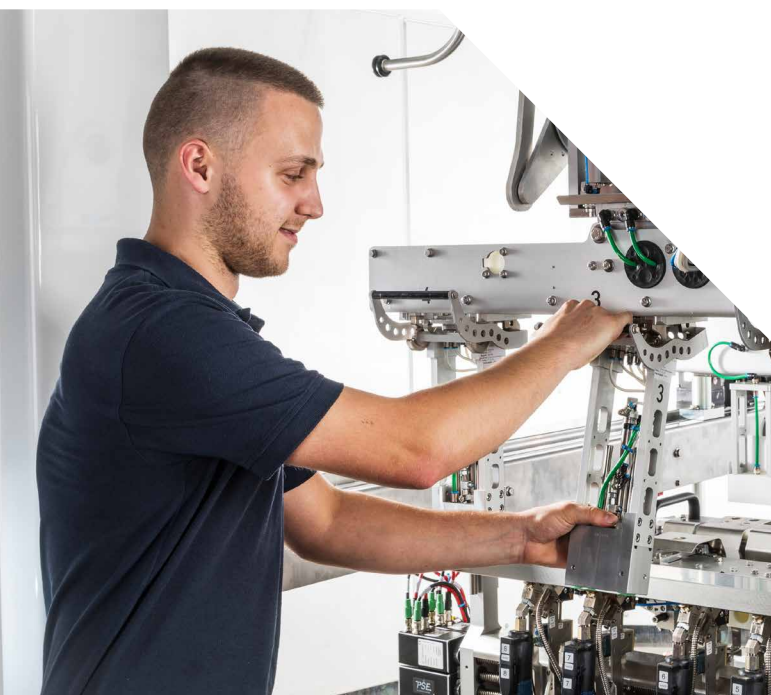
### F3 robot

- / Parameters
- / Program
- / Practical exercises on correction/adjustment possibilities
- / Overview of F3 programs in customer lines

### As an option, additional Schubert units (Flowmodul, PX palletizer, Transmodul, etc.)

- / Basics
- / Possible program modifications

### Final discussion





# VMS-FLM: FLOWMODUL

## FOCUS

VMS-Flowmodul

## TARGET GROUP

Experienced operating personnel, maintenance personnel (mechanics/electricians), electrical engineers

## SEMINAR OBJECTIVES

The participant is capable of implementing the principle procedure when operating the line and solving possible application problems. The main function of the mechanical and electrical components were explained and the elimination of simple error sources was practiced.

The component and software knowledge conveyed in the seminar enable the participant to carry out a motor change and reference setting of movement units.

## PREREQUISITE

The participant has an electrical engineering background and advanced computer skills and has attended the seminar VMS-1: Packaging Machine Controller (VMS).

## NO. OF PARTICIPANTS

Please understand that the seminar cannot take place with fewer than 3 participants.

## DURATION

1 day

## DATES

February 05, 2021

March 05, 2021

April 30, 2021

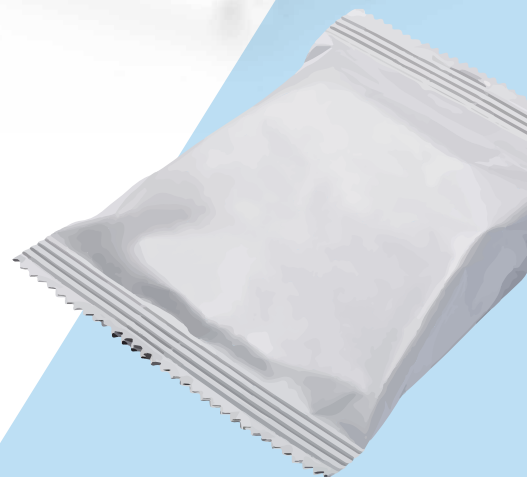
June 18, 2021

September 24, 2021

October 22, 2021

## LOCATION

The seminar will take place at Gerhard Schubert GmbH in Crailsheim, Germany.



## NOTE

Seminars taking place in Crailsheim provide training on the latest Schubert technology. Should your line feature older technology, we will be happy to prepare a customer-specific offer for you. We therefore ask you to indicate which Schubert technology the participants are to be trained in (Schubert machine number) when registering for a seminar. The seminars are conducted following the VMS-1 seminar as an additional day.

# VMS-FLM: FLOWMODUL

## CONTENTS

### Schubert packaging line

- / Safety instruction on Schubert packaging line
- / Presentation of training system (units/terminology/product flow)
- / Operation/BF control panel/hand-held control unit

### Sealing unit

- / Mechanical design
- / Lengthwise sealing settings
- / Crosswise sealing settings
- / Crosswise sealing, replacement of wearing parts
- / Reference setting

### Film dispenser

- / Mechanical design
- / Reference setting

### Chain conveyor

- / Mechanical design
- / Reference setting

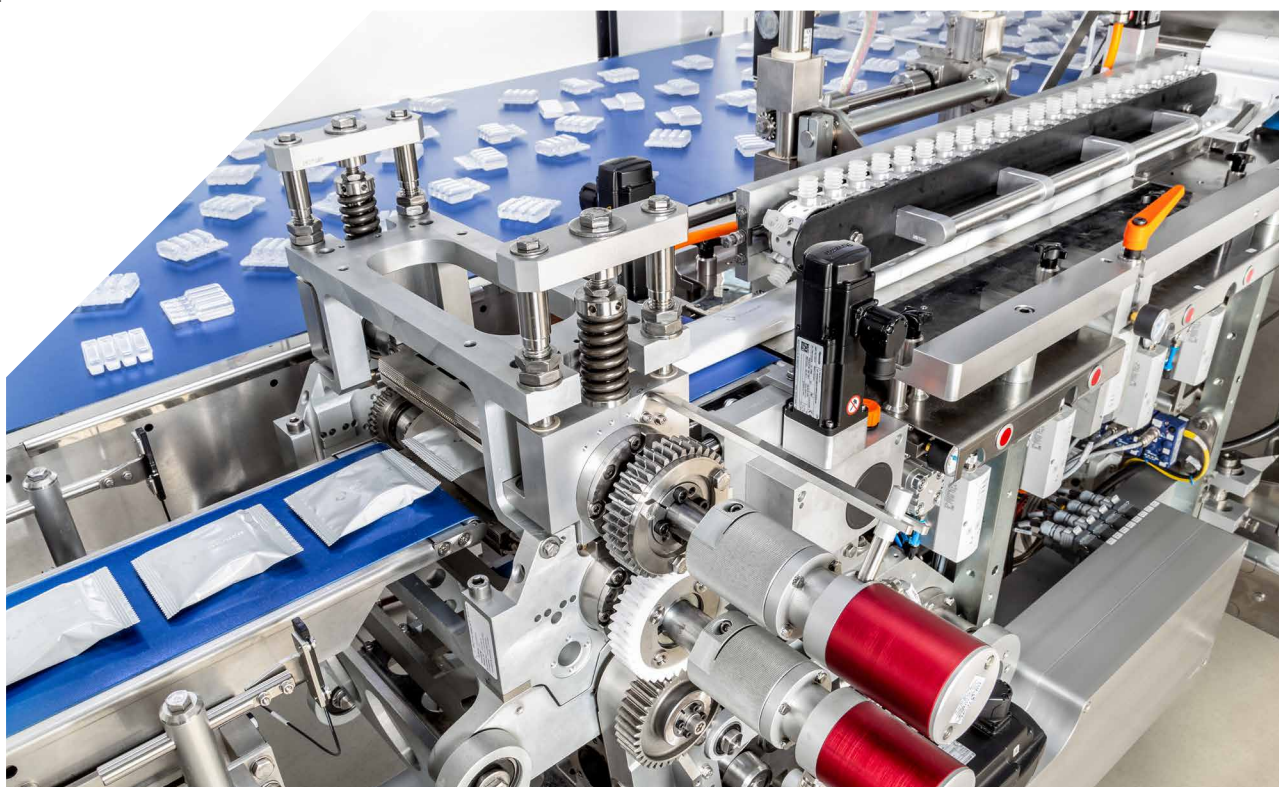
### Sealing quality

- / Film run-through
- / Pressure and temperature for lengthwise sealing

### Others

- / Creating and restoring a data backup

### Final discussion





# ADVANCED SEMINAR (SELECTED VMS SYSTEMS)



## TARGET GROUP

As arranged

## SEMINAR OBJECTIVES

The participants apply the knowledge they have gained in the previous seminars to their packaging line and expand their level of knowledge. Customer-relevant problems, focuses of seminars and individual training goals are coordinated with the customer in advance.

## PREREQUISITE

VMS-1: Packaging machine control system (VMS) or  
VMS-2: VMS control system/programming systems; list of  
desired seminar content/seminar goals

## NO. OF PARTICIPANTS

The number of participants is limited to a maximum  
of 6 persons.

## DURATION

As arranged

## DATES

Seminar dates are available on  
request.

## LOCATION

The seminar will take place in Crailsheim.

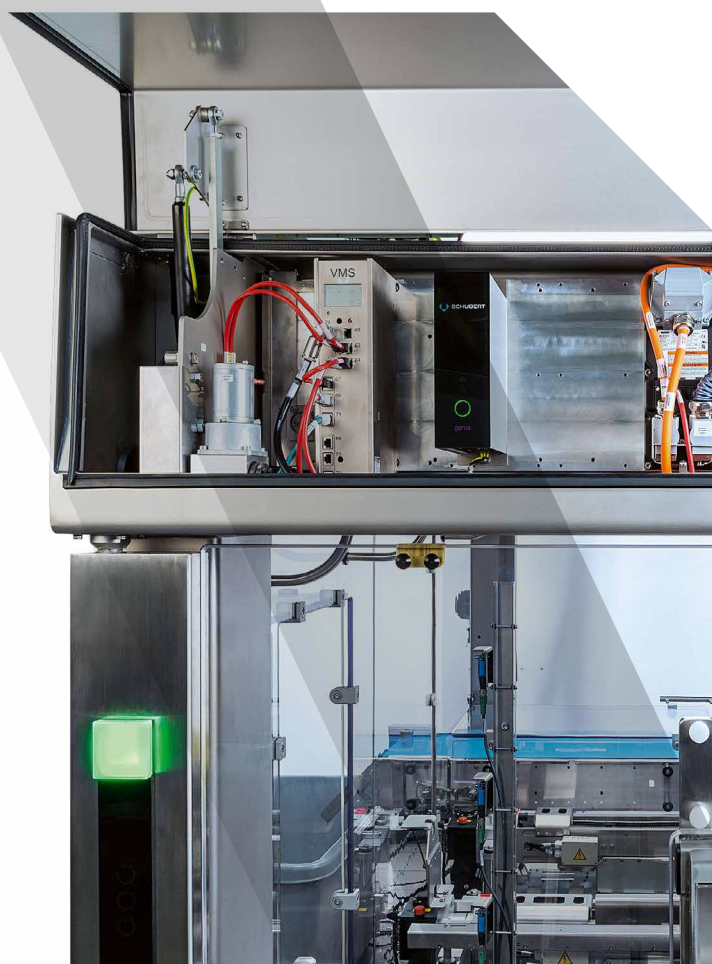
## NOTE

To develop a detailed offer for an advanced seminar, we require a list containing the topics/main points/questions of interest to you, as well as the Schubert machine number which is to serve as the basis for training.

Your contact is Ms. Dagmar Schubert.

Phone: +49-(0)7951-400-872; Fax: +49-(0)7951-8588

E-mail: [d.schubert@gerhard-schubert.de](mailto:d.schubert@gerhard-schubert.de)



# ADVANCED SEMINAR (SELECTED VMS SYSTEMS)

## SUGGESTED CONTENT

- / Refresher course on basic knowledge gained in previous seminars
- / Replacement of components (exercises)
- / Program changes
- / Error diagnosis, error elimination
- / Creation of a new production order (new size)
- / Carrying out basic setting of a TLM-F4 station (parameter adjustment)
- / Basic setting of an image processing system using calibration program
- / Explanation of content of customer-specific wiring diagrams
- / Entering new electrical assemblies (AS-I switching modules, sensors/actuators) including the creating of the corresponding signal lists
- / Creation of signal links in the SPS
- / Creation of operating data displays
- / Operation of the language manager for creating customer-specific text content





# SEMINAR CONDITIONS

## GENERAL INFORMATION

All services performed as part of our seminars held on site at the customer's plant are based on the following conditions. Other agreements only apply when we have confirmed these in writing.

## CONCLUSION OF AGREEMENT

With the order the customer offers Gerhard Schubert GmbH the conclusion of a seminar agreement based on the information contained in the announcement or in the documents made available to the customer. An agreement shall only be concluded with the written confirmation of booking by Gerhard Schubert GmbH.

## YOURS SUPPORT IS REQUESTED

The seminars of Gerhard Schubert GmbH are conceived, planned and conducted with great care so that they fulfill the most demanding quality requirements. If seminars are conducted on site at the customer's plant, we must be able to depend on the following conditions required for the seminar to run smoothly actually also being met. Good organization has a direct effect on the seminar's effectiveness. Therefore, we ask you to please actively and conscientiously support us.

## CANCELLATION

An obligatory booking of customer seminars held on site at the customer's plant can only be canceled at no charge up to 6 weeks prior to the start of the seminar. If the cancellation takes place up to 4 weeks before the start of the seminar, a cancellation fee of Euro 500 shall be charged. After this time we will charge the full price for the seminar. Any fees resulting in the case of cancellation of means of transport and accommodations shall be borne by the customer.

## SEMINAR DOCUMENTS

The seminar documents shall be made available to the customer in electronic form (pdf file). If the customer wishes to receive the documents in printed form, then we shall charge a processing fee plus shipping charges for this purpose. The current prices are available on request. We expressly reserve all rights to and resulting from the seminar documents and their content. It is not permitted to duplicate or pass on the documents to others without the prior written permission of Gerhard Schubert GmbH.

## SEMINAR SERVICES

The scope of the seminar services results exclusively from the booking confirmation sent by Gerhard Schubert GmbH. Modifying or additional agreements to the services described in the booking confirmation, as well as additional services or services extending beyond the scope of the seminar require a written agreement with Gerhard Schubert GmbH.

## SEMINAR PARTICIPANTS

The number of participants is limited to a maximum of 6 persons. Deviations from the number of participants specified in the seminar confirmation require the approval of Gerhard Schubert GmbH. Please note that an increase in the number of participants affects the seminar fee. The seminar participants must be available for 8 hours a day exclusively for the training course. Partial participation in our seminars does not entitle the participant to a reduction in the seminar fee.



# SEMINAR CONDITIONS

## TRAINING MACHINE

The corresponding Schubert line must be ready for operation and approved by the customer. For demonstration purposes the trainer requires access to the line (at least 6 hours a day). If the line is in production during training and cannot be made available, then this must be coordinated with Gerhard Schubert GmbH in advance.

## SEMINAR ROOM

The customer must provide suitable seminar rooms free of charge during the entire duration of the seminar on site at the customer's plant. The seminar room must be equipped with a video projector (minimum resolution 1024 x 840 pixels) and a blackboard (if unavailable, a flip chart will also do) and should be located near the Schubert line, as practical exercises and demonstrations will take place on the line during the seminar.

## LAPTOPS/PCS

Sufficient laptops or PCs (at least Pentium 4.2 GHz) must be provided for the seminar participants. These must be equipped with a CD-ROM drive. To use the Schubert software properly, Windows XP/Windows, 7.1 GByte free memory space on the hard disk and administrator rights are required.

## INVOICING OF ON-SITE SEMINARS AT CUSTOMER'S PLANT

We charge for our seminars in accordance with the daily rates listed in the booking confirmation. Costs for traveling, accommodations and meals, as well as overtime worked by the trainer are not included in this daily rate (8 hrs). These will be charged separately in accordance with the expenses incurred or in accordance with the following rates.

## OVERTIME

The hourly rate for overtime on workdays is Euro 170 per hour, on Saturdays, Sundays and holidays Euro 230 per hour.

## SEMINAR TIMES

The daily rate we offer consists of 8 hours of training per booked training day. Overtime shall be charged separately in accordance with the rates listed below. If the seminar is ended earlier at the request of the customer, this does not entitle it to a reduction of the seminar fee.

## VIDEO RECORDINGS, ETC.

For reasons of company policy and to protect the personal rights of the trainer, videos, photos or sound recordings are not permitted during the seminar.

## TRAVELING COSTS

As travel costs the Economy Class tariffs for air travel within Europe shall be reimbursed, and for intercontinental flights the Business Class tariffs including surcharges and expenses for taxis, baggage transport etc. The flat rate for mileage for trips with a rental vehicle or with a company vehicle is currently Euro 0.80.

## TRAVEL/WAITING TIMES

Travel and waiting times are considered working time and shall be invoiced on workdays with Euro 115 per hour, on Saturdays, Sundays and holidays with Euro 230 per hour.

# SEMINAR CONDITIONS

## ACCOMMODATIONS

Costs for accommodations shall be invoiced based on a flat rate. We will invoice any additional costs against proof. If our flat rates are exceeded by more than 10 % due to location-dependent greater expenses, the corresponding amount will be invoiced additionally.

## ACCOMMODATION ALLOWANCE

The accommodation allowance for our training personnel is not included in the above rates. In Germany a flat rate of Euro 30 per day shall be charged. In other countries the accommodation allowance shall be granted and invoiced in accordance with the latest version of the legally permissible rates applicable for the respective country.

## LIABILITY

Gerhard Schubert GmbH shall only be liable for damage or injuries caused intentionally or due to gross negligence by its employees within the scope of the amounts insured, and if insurance protection is provided by the insurance company according to the conditions of the business liability insurance it has taken out. No additional claims shall be accepted.

## APPLICABLE LAW

Only the laws of the Federal Republic of Germany are applicable to the contract relationship and its execution.



# ACCOMMODATIONS IN CRAILSHEIM

## Hotel „Post Faber“

Am Marktplatz, 74564 Crailsheim, Germany

Tel.: +49-(0)7951-9650, Fax: +49-(0)7951-965555

E-mail: [postfaber@t-online.de](mailto:postfaber@t-online.de); web: [www.postfaber.de](http://www.postfaber.de)

This comfort hotel is located in the heart of Crailsheim and has recently been partially renovated. It offers all the conveniences of upscale gastronomy. Indulge in their acclaimed regional and international cuisines as well as selected wines from the region and abroad. All 65 comfortably equipped rooms have showers or a bath/WC, telephones, color televisions and mini-bars. For your athletic enjoyment, they also have a sauna with a tanning booth and a small fitness room. Start the day right with their diverse breakfast buffet.

Distance from Gerhard Schubert GmbH: approx. 2 km.

Single room in main building: Euro 84, Code: PF-EH

Double room: Euro 102, Code: PF-DZ

## Hotel Garni „Zum Hirsch“

Westgartshausener Hauptstraße 16, 74564 Crailsheim,

Tel.: +49-(0)7951-97200, Fax: +49-(0)7951-972097;

E-mail: [info@stirn-hotel.de](mailto:info@stirn-hotel.de); web: [www.stirn-hotel.de](http://www.stirn-hotel.de)

With flair and a pinch of country charm, but with the most modern amenities, Hotel Garni „Zum Hirsch“ is located in the immediate vicinity of Crailsheim, in tranquil surroundings amidst a landscape typical of Germany's „Hohenlohe“ region. All 24 rooms are equipped with cable television, mini-bars, ISDN telephones as well as a bathtub or shower. Some rooms also have balconies facing the south. An elevator and ample parking are available. A tennis court and sports facilities are only a two-minute walk away. The hotel currently has its own in-house restaurant.

Distance from Gerhard Schubert GmbH: approx. 2 km.

Single room: Euro 55 - Euro 60, Code: HG-EZ

Double room: Euro 85 - Euro 90, Code: HG-DZ

## Stadthotel Crailsheim

Worthingtonstr. 39, 74564 Crailsheim,

Tel.: +49-(0)7951-29600, Fax: +49-(0)7951-2960123

Email: [info@stadthotel-crailsheim.de](mailto:info@stadthotel-crailsheim.de)

Web: [www.stadthotel-crailsheim.de](http://www.stadthotel-crailsheim.de)

Located directly across from the city park in the heart of Crailsheim, this hotel was built in 2005 and offers modern facilities. The city's main culinary district, movie theater and train station are all just a three-minute walk away. Guests can wind down from a stressful workday in the cozy bar. The 31 generously equipped rooms all have a shower/WC, telephone, cable television, laptop safe and mini-bar. Free wireless Internet is available on the entire property. Ample parking is on hand for all guests. Indulge every morning in the rich breakfast buffet in either the sun-kissed winter garden or on the terrace.

Single room: Euro 78 - Euro 84, Code: SH-EZ

Double room: Euro 100 - Euro 115, Code: SH-DZ





# REGISTRATION FORM

## FOCUS ON VMS F2/F3/F4 SYSTEMS

☐

VMS-1:  
PACKAGING MACHINE CONTROL SYSTEM (VMS)

DATE: \_\_\_\_\_

☐

VMS-2:  
VMS CONTROL/PROGRAMMING SYSTEMS

DATE: \_\_\_\_\_

☐

VMS-FLM: FLOWMODUL

DATE: \_\_\_\_\_

SCHUBERT LINE ON WHICH THE TRAINING  
IS TO BE BASED

MACHINE NUMBER:

\_\_\_\_\_

## INFORMATION ON PARTICIPANT 1

LAST NAME: \_\_\_\_\_

FIRST NAME: \_\_\_\_\_

TEL: \_\_\_\_\_

E-MAIL: \_\_\_\_\_

## INFORMATION ON PARTICIPANT 2

LAST NAME: \_\_\_\_\_

FIRST NAME: \_\_\_\_\_

TEL: \_\_\_\_\_

E-MAIL: \_\_\_\_\_

## BILLING ADDRESS

COMPANY: \_\_\_\_\_

ADDRESS: \_\_\_\_\_

CITY, ZIP CODE: \_\_\_\_\_

ORDERED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

ORDER NO.: \_\_\_\_\_

VAT CODE: \_\_\_\_\_

SIGNATURE: \_\_\_\_\_

## HOTEL RESERVATION

WE REQUEST THE FOLLOWING HOTEL RESERVATION:

NAME OF HOTEL: \_\_\_\_\_

☐

SINGLE ROOM

☐

DOUBLE ROOM (PARTICIPANT 1/2)

CODE: \_\_\_\_\_

ARRIVAL DATE: \_\_\_\_\_

DEPARTURE DATE: \_\_\_\_\_